CM-001-L

TACHOMETER (RPM & LINE SPEED)

Primus User Manual

ORDERING CODE

CODE POWER SUPPLY

024 24VDC ± 15%

220 220VAC ± 15%

CM-001-L -

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TECHNICAL SPECIFICATION

Model		CM-001-L
Power Supply		220 VAC ±15 % 50/60 Hz
		24 VDC ±15 %
Power Consumption		3 VA
Display		7-Segment, 4 Digit
		Size 0.56 Inch
Input	Input Type	Photo Switch/Proximity, NPN or PNP
	Measurement Range	6 to 9999 (RPM and Line Speed)
	Accuracy	± 0.5% of Full Scale
	Pulse Setting	1 to 199 per Round (RPM)
	DC Source	12 VDC/50 mA
Ambient Operation	Temperature	-10 °C to 60 °C
	Humidity	85 % RH Non-Condesing
Ambient Storage	Temperature	-20 °C to 80 °C
	Humidity	85 % RH Non-Condesing
Protection Degree	Front Protection Rating	IP52
	Case Protection Rating	IP30
Installation		Panel, Mounting
Material		ABS-V0
Size		48 x 96 x 80 mm.
Weight		290 g.

DESCRIPTION

- is Digital RPM and distance measuring device receive Input from Photo Switch, Proximity NPN or PNP.
- Show by 7-Sigment 4 digits size 0.56 inche.

OPERATION

CM-001-L is Digital RPM and distance measuring device.

show number by 7-Segment red color 4 digits clear vision. Device has microcontroller system can set Time base value automatic so it made result display has quick response in both high speed and low speed. The device can apply for display conveyor machine motor round. And display distance per minute.

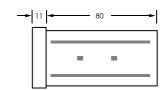
CM-001-L will have display function 2 type are RPM which can program to set several pulse in 1 round so it made device measure accurate and fast in low round. Unit of display is round per minute and Line Speed type which can set centimetre to minute and metre per minute by can press the button choose application program as required.

Front Appearance and Button Function

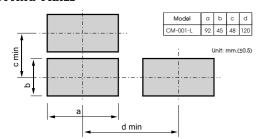


DIMENSION Unit: mm.(±0.5)

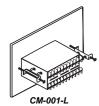




CUTTING PANEL



INSTALLATION



Button + Use for increasing Pulse value or cm/round to program.

 $\hbox{\it Button} << \hbox{\it Use for moving flash number to other digits in Pulse or cm/round setting}.$

Button ENT Use for saving program value to memory unit.

Button RST Use for resetting the device.

<u>Display Formula</u> <u>Mode RPM</u> Display value =

Measured Frequency (RPM)

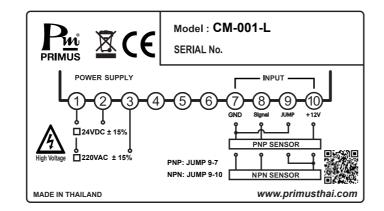
Mode Line Speed

Frpm = Measured Frequency (RPM)
P = Pulse value / round

L = Pulse value / round

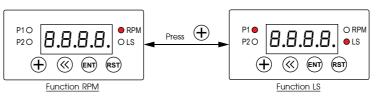
Display value = Frpm x L

WIRING DIAGRAM

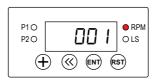


FUNCTION





Press + to choose Function RPM (round per minute) or Function LS (distant per minute) for using program.



Function RPM Program Setting

Press + to turn on RPM LED display that device is in RPM function.

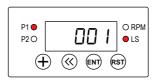
Press ENT hold for 2 seconds is Pulse/round setting can set since 1-199 Pulse

by there is 7-Segment in last digit is flashing.

Press + for increasing in flashed position are number 1-199 pulse.

Press << for moving position to digit that needs to change value

When we set Pulse/round completely then press $\ensuremath{\mathsf{ENT}}$ for saving value.



<u>Function LS setting program</u>

Press + to turn on LS and P1 LED display together that device is in Function LS function.

Press ENT hold for 2 seconds is Pulse/round setting can set 1-999 Pulse by

7-Segment last digit is flashing.

Press + for increasing in position are number since 0-9.

Press << for moving position to digit that needs to change value.

When we set Pulse/round completely then press ENT button for saving value. you will see

when LS and P2 LED display together it shows the setting is centimetre/round.

Since 1-9999 cm/round means when turn motor's shaft 1 round that can do how many cm.

such as when turn shaft 1 round moving distance equal to 25 cm etc. or calculate from display formula.

Press + for increasing cm/round since 0-9

Press << for moving position to digit that needs to change value.

When we set Pulse/round completely then ENT for saving value from setting value the display will shows 1 or 2

How to choose 1 or 2 can do by press + button.

1 is show value as centimetre/minute.

2 is show value as metre/minute.

when we choose display completely then press ENT for saving setting value.

and device is ready to show RPM and LS.



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